

Holder/Issued to/Manufacturer

Jiangsu Imposol New Energy Co., Ltd.

No. 5 Shengda Road, Konggang Industrial Park, 213136 Luoxi Town, Xinbei District, Changzhou City, Jiangsu Province, China

Product name and description

Vacuum tube solar thermal collectors for water heating.
For technical information see Appendix (2 pages).

| | | | |
|---------|-------------|-------------|-------------|
| Models: | IPRB 581810 | IPRB 581812 | IPRB 581815 |
| | IPRB 581818 | IPRB 581820 | IPRB 581822 |
| | IPRB 581824 | IPRB 581825 | IPRB 581830 |

Performance specification

The product is found to comply with the requirements in EN 12975-1:2006+A1:2010 Solar collectors, Part 1: General requirements and the Specific CEN Keymark Scheme Rules for Solar Thermal Products and are based on test results according to EN 12975-2:2006 Solar collectors Part 2: Test methods.

Marking

Products conforming to this certificate shall be marked in accordance with the requirements in the Specific CEN Keymark Scheme Rules for Solar Thermal Products. The marking shall, together with the Keymark logo, show the identification code of the empowered certification body (RISE Research Institutes of Sweden AB, No. 012), also see CEN-CENELEC Internal Regulations Part 4 Certification, Annex A.

Validity

This certificate is valid until 2024-06-24 provided that the conditions in the Solar Keymark Rules are fulfilled and the standard or rules are not modified significantly. The validity of the certificate can be checked in the database, see Solar Keymark website <http://www.solarkeymark.org>.

Miscellaneous

The manufacturer's factory production control procedures are under surveillance by the responsibility of RISE. This certificate was first issued 2014-06-24. RISE certification rules SPCR 402 for Keymark – Solar Thermal Products applies.

Johan Åkesson

Magnus Sturesson

Certificate No. SC1413-13 | issue 3 | 2019-06-05


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2017-08-08



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|--|--|--|-----------------------------------|------------------------------------|----------------------|--|-------------------------|---------------------|------------------------------------|------------------------------------|----------------|-------|
| Annex to Solar Keymark Certificate | | | | | | Licence Number | | SC1413-13 | | | | |
| | | | | | | Date issued | | 2019-06-05 | | | | |
| | | | | | | Issued by | | RISE | | | | |
| Licence holder | | Jiangsu Imposol New Energy Co., Ltd. | | | | Country | | China | | | | |
| Brand (optional) | | IMPOSOL | | | | Web | | www.czimposol.cn | | | | |
| Street, Number | | Shengda Road, Konggang Industrial Park | | | | E-mail | | Sales4@czimposol.cn | | | | |
| Postcode, City | | 213136, Changzhou, Jiangsu | | | | Tel | | +86 0519-83251620 | | | | |
| Collector Type | | | | | | Evacuated tubular collector | | | | | | |
| Collector name | | | | | | Power output per collector | | | | | | |
| | | | | | | G _b = 850 W/m ² , G _d = 150 W/m ² & u = 1.3 m/s θ _m - θ _a | | | | | | |
| | | Gross height | Gross area (A_G) | Gross length | Gross width | Aperture area (A_a) | 0 K | 10 K | 30 K | 50 K | 70 K | 101 K |
| | | mm | m ² | mm | mm | m ² | W | W | W | W | W | W |
| IPRB 581810 | | 137 | 1,68 | 1 990 | 845 | 0,94 | 744 | 730 | 687 | 621 | 532 | 351 |
| IPRB 581812 | | 137 | 2,17 | 1 990 | 1 090 | 1,13 | 960 | 943 | 887 | 802 | 687 | 454 |
| IPRB 581815 | | 137 | 2,65 | 1 990 | 1 330 | 1,41 | 1 173 | 1 152 | 1 084 | 979 | 839 | 554 |
| IPRB 581818 | | 137 | 3,12 | 1 990 | 1 570 | 1,70 | 1 381 | 1 356 | 1 276 | 1 153 | 987 | 653 |
| IPRB 581820 | | 137 | 3,44 | 1 990 | 1 730 | 1,89 | 1 522 | 1 496 | 1 407 | 1 271 | 1 089 | 720 |
| IPRB 581822 | | 137 | 3,76 | 1 990 | 1 890 | 2,07 | 1 664 | 1 635 | 1 538 | 1 389 | 1 190 | 787 |
| IPRB 581824 | | 137 | 4,08 | 1 990 | 2 050 | 2,26 | 1 806 | 1 774 | 1 668 | 1 508 | 1 291 | 853 |
| IPRB 581825 | | 137 | 4,24 | 1 990 | 2 130 | 2,36 | 1 877 | 1 843 | 1 734 | 1 567 | 1 342 | 887 |
| IPRB 581830 | | 137 | 4,89 | 1 990 | 2 455 | 2,83 | 2 164 | 2 126 | 2 000 | 1 807 | 1 548 | 1 023 |
| Power output per m² gross area | | | | | | | 443 | 435 | 409 | 370 | 317 | 209 |
| Performance parameters test method | | Steady state - outdoor | | | | | | | | | | |
| Performance parameters (related to A_G) | | η _{0, b} | a ₁ | a ₂ | a ₃ | a ₄ | a ₅ | a ₆ | a ₇ | a ₈ | K _d | |
| Units | | - | W/(m ² K) | W/(m ² K ²) | J/(m ³ K) | - | J/(m ² K) | s/m | W/(m ² K ⁴) | W/(m ² K ⁴) | - | |
| Test results | | 0,440 | 0,611 | 0,017 | 0,000 | 0,000 | 0,000 | 0,000 | 0,000 | 0,000 | 1,04 | |
| Incidence angle modifier test method | | Steady state - outdoor | | | | | | | | | | |
| Incidence angle modifier | | Angle | 10° | 20° | 30° | 40° | 50° | 60° | 70° | 80° | 90° | |
| Transversal | | K _{θT, coll} | 1,03 | 1,06 | 1,12 | 1,18 | 1,33 | 1,47 | 0,98 | 0,49 | 0,00 | |
| Longitudinal | | K _{θL, coll} | 1,00 | 0,99 | 0,98 | 0,96 | 0,92 | 0,86 | 0,72 | 0,31 | 0,00 | |
| Heat transfer medium for testing | | | | | | Water | | | | | | |
| Flow rate for testing (per gross area, A_G) | | | | | | dm/dt | | 0,011 | kg/(sm ²) | | | |
| Maximum temperature difference during thermal performance test | | | | | | (θ _m - θ _a) _{max} | | 71 | K | | | |
| Standard stagnation temperature (G = 1000 W/m²; θ_a = 30 °C) | | | | | | θ _{stg} | | 250 | °C | | | |
| Maximum operating temperature | | | | | | θ _{max op} | | 226 | °C | | | |
| Maximum operating pressure | | | | | | p _{max, op} | | 600 | kPa | | | |
| Testing laboratory | | Intertek Testing Services Shenzhen Ltd. Guangzhou Branch | | | | | http://www.intertek.com | | | | | |
| Test report(s) | | 130628151GZU-001 | | | | | Dated | | 2014.3.27 | | | |
| Comments of testing laboratory | | | | | | Datasheet version: 6.0, 2018-10-30 | | | | | | |
| The "negative pressure test of the collector" according to EN 12975-2:2006,5.9.2 was not performed. | | | | | |  | | | | | | |
| Tests were performed based on EN 12975-2:2006. | | | | | | | | | | | | |
| RISE Research Institutes of Sweden AB Certification Box 857, SE-501 15 Borås, Sweden, Phone: +46 10-516 50 00, certifierring@ri.se www.ri.se | | | | | | | | | | | | |

| | | |
|---|-----------------------|-------------------|
| Annex to Solar Keymark Certificate | Licence Number | SC1413-13 |
| Supplementary Information | Issued | 2019-06-05 |

| Annual collector output in kWh/collector at mean fluid temperature ϑ_m | | | | | | | | | | | | | |
|--|---|-------------------------|-------|-------|-------------------------|-------|-------|-------------------------|-------|-------|-------------------------|-------|-------|
| Collector name | Standard Locations ϑ_m | Athens | | | Davos | | | Stockholm | | | Würzburg | | |
| | | 25°C | 50°C | 75°C | 25°C | 50°C | 75°C | 25°C | 50°C | 75°C | 25°C | 50°C | 75°C |
| IPRB 581810 | | 1 384 | 1 194 | 919 | 1 172 | 943 | 679 | 854 | 678 | 479 | 920 | 735 | 515 |
| IPRB 581812 | | 1 788 | 1 542 | 1 187 | 1 514 | 1 218 | 877 | 1 103 | 876 | 618 | 1 188 | 949 | 665 |
| IPRB 581815 | | 2 183 | 1 883 | 1 450 | 1 848 | 1 487 | 1 071 | 1 347 | 1 070 | 755 | 1 450 | 1 159 | 813 |
| IPRB 581818 | | 2 570 | 2 218 | 1 707 | 2 176 | 1 751 | 1 260 | 1 586 | 1 260 | 889 | 1 708 | 1 364 | 957 |
| IPRB 581820 | | 2 834 | 2 445 | 1 882 | 2 399 | 1 930 | 1 390 | 1 749 | 1 389 | 980 | 1 883 | 1 504 | 1 055 |
| IPRB 581822 | | 3 097 | 2 672 | 2 057 | 2 623 | 2 110 | 1 519 | 1 911 | 1 518 | 1 071 | 2 058 | 1 644 | 1 153 |
| IPRB 581824 | | 3 361 | 2 900 | 2 232 | 2 846 | 2 289 | 1 648 | 2 074 | 1 647 | 1 162 | 2 233 | 1 784 | 1 251 |
| IPRB 581825 | | 3 493 | 3 014 | 2 320 | 2 957 | 2 379 | 1 713 | 2 155 | 1 712 | 1 208 | 2 321 | 1 854 | 1 300 |
| IPRB 581830 | | 4 028 | 3 476 | 2 676 | 3 411 | 2 744 | 1 975 | 2 486 | 1 974 | 1 393 | 2 676 | 2 138 | 1 500 |
| Annual output per m ² gross area | | 824 | 711 | 547 | 697 | 561 | 404 | 508 | 404 | 285 | 547 | 437 | 307 |
| Fixed or tracking collector | Fixed (slope = latitude - 15°; rounded to nearest 5°) | | | | | | | | | | | | |
| Annual irradiation on collector plane | | 1765 kWh/m ² | | | 1714 kWh/m ² | | | 1166 kWh/m ² | | | 1244 kWh/m ² | | |
| Mean annual ambient air temperature | | 18,5°C | | | 3,2°C | | | 7,5°C | | | 9,0°C | | |
| Collector orientation or tracking mode | | South, 25° | | | South, 30° | | | South, 45° | | | South, 35° | | |

The collector is operated at constant temperature ϑ_m (mean of in- and outlet temperatures). The calculation of the annual collector performance is performed with the official Solar Keymark spreadsheet tool Scenocalc Ver. 6.0 (October 2018). A detailed description of the calculations is available at www.solarkeymark.org/scenocalc

| Additional Information | | | |
|---|---------------|------------------------------|---------|
| Collector heat transfer medium | Water-Glycole | | |
| The collector is deemed to be suitable for roof integration | No | | |
| The collector was tested successfully under the following conditions: | | | |
| Climate class (A+, A, B or C) | | | C |
| G (W/m ²) > | 800 | ϑ_a (°C) > | 10 |
| | | H_x (MJ/m ²) > | 420 |
| Maximum tested positive load | | | 3100 Pa |
| Maximum tested negative load | | | -- Pa |
| Hail resistance using steel ball (maximum drop height) | | | 1,0 m |

| Additional collector attribute(s) | |
|--|---|
| <input type="checkbox"/> Using external power source(s) for normal operation | <input type="checkbox"/> Active or passive measure(s) for self-protection |
| <input type="checkbox"/> Co-generating thermal and electrical power | <input type="checkbox"/> Wind and/or infrared sensitive collector(s) (WISC) |
| <input type="checkbox"/> Façade collector(s) | |

| Energy Labelling Information | | |
|------------------------------|--|----------------------------|
| | Reference Area, A _{sol} (m ²) | Hydraulic Designation Code |
| IPRB 581810 | 1,68 | 1-H-12S-C:22,930-D |
| IPRB 581812 | 2,17 | 1-H-12S-C:22,1090-D |
| IPRB 581815 | 2,65 | 1-H-12S-C:22,1330-D |
| IPRB 581818 | 3,12 | 1-H-12S-C:22,1570-D |
| IPRB 581820 | 3,44 | 1-H-12S-C:22,1730-D |
| IPRB 581822 | 3,76 | 1-H-12S-C:22,1890-D |
| IPRB 581824 | 4,08 | 1-H-12S-C:22,2050-D |
| IPRB 581825 | 4,24 | 1-H-12S-C:22,2130-D |
| IPRB 581830 | 4,89 | 1-H-12S-C:22,2530-D |

| Data required for CDR (EU) No 811/2013 - Reference Area A _{sol} | Data required for CDR (EU) No 812/2013 - Reference Area A _{sol} | | |
|--|--|---|--|
| Collector efficiency (η_{col}) | 39% | Zero-loss efficiency (η_0) | 0,44 |
| Remark: Collector efficiency (η_{col}) is defined in CDR (EU) No 811/2013 as collector efficiency of the solar collector at a temperature difference between the solar collector and the surrounding air of 40 K and a global solar irradiance of 1000 W/m ² , expressed in % and rounded to the nearest integer. Deviating from the regulation η_{col} is based on reference area (A _{sol}) which is aperture area for values according to EN 12975-2 or gross area for ISO 9806:2017. | | First-order coefficient (a_1) | 0,61 W/(m ² K) |
| | | Second-order coefficient (a_2) | 0,017 W/(m ² K ²) |
| | | Incidence angle modifier IAM (50°) | 1,11 |
| | | Remark: The data given in this section are related to collector reference area (A _{sol}) which is aperture area for values according to EN 12975-2 or gross area for ISO 9806. Consistent data sets for either aperture or gross area can be used in calculations like in the regulation 811 and 812 and simulation programs. | |