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IGTE

Annex to Solar Keymark Certificate		Licence Number	011-7S3215 F
		Date issued	2023-11-29
		Issued by	DIN CERTCO

Licence holder	**Technische Bauteile Eberle GmbH**	**Country**	Germany
Brand (optional)		**Web**	https://www.tbe-gmbh.de/
Street, Number	Industriegebiet Ellzee-Bhf. Am Grünfeld 2	**E-mail**	me@tbe-gmbh.de
Postcode, City	89352 Ellzee	**Tel**	+49 (0)8283 99877 -18

Collector Type	WISC (Wind and/or infrared sensitive collector)

Collector name	Gross area (A_G)	Gross length	Gross width	Gross height	Power output per collector Gb = 850 W/m2, Gd = 150 W/m2 & u = 1.3 m/s $\vartheta_m - \vartheta_a$					
					0 K	10 K	30 K	50 K	70 K	45 K
	m²	mm	mm	mm	W	W	W	W	W	W
AluKol 1000	1.10	1 008	1 090	70	600	207	0	--	--	0
AluKol 1500	1.60	1 008	1 590	70	872	301	0	--	--	0
AluKol 2000	2.11	1 008	2 090	70	1 150	397	0	--	--	0
AluKol 3000	3.11	1 008	3 090	70	1 695	585	0	--	--	0
Power output per m² gross area					545	188	0	--	--	0

Performance parameters test method	Quasi dynamic									
Performance parameters (related to A_G)	η0, b	a1	a2	a3	a4	a5	a6	a7	a8	Kd
Units	-	W/(m²K)	W/(m²K²)	J/(m³K)	-	J/(m²K)	s/m	W/(m²K⁴)	W/(m²K⁴)	-
Test results	0.444	45.90	0.000	5.987	0.00	87 320	0.063	0.00	0.0E+00	0.91

Incidence angle modifier test method		Quasi dynamic - outdoor								
Incidence angle modifier	Angle	10°	20°	30°	40°	50°	60°	70°	80°	90°
Transversal	$K_{\theta T,coll}$	1.00	1.00	0.98	0.95	0.96	0.93	1.00	0.50	0.00
Longitudinal	$K_{\theta L,coll}$	1.05	1.09	1.20	1.31	1.30	1.23	1.22	0.61	0.00

Heat transfer medium for testing	Water		
Flow rate for testing (per gross area, A_G)	dm/dt	0.020	kg/(sm²)
Maximum temperature difference during thermal performance test	$(\vartheta_m-\vartheta_a)_{max}$	15	K
Standard stagnation temperature (G = 1000 W/m²; ϑ_a = 30 °C)	ϑ_{stg}	50	°C
Maximum operating temperature	$\vartheta_{max\ op}$	60	°C
Maximum operating pressure	$p_{max,op}$	330	kPa

Testing laboratory	Institut für Gebäudeenergetik, Thermotechnik und Energiespeicherung (IGTE)	http://www.igte.uni-stuttgart.de	
Test report(s)	21COL1617 21COL1618 21COL1618Q	**Dated**	29.11.2023 29.11.2023 29.11.2023

Comments of testing laboratory Ver. 6.2 (13.01.2022)

Documented performance parameters are taken from 21COL1618 (AluKol 3000). The test was carried out acc. ISO 9806:2017 with u'=u-3m/s. If the collector parameters are used for simulation purpose it must be ensured that the same correction is applied on the windspeed within the weather data.

TZS Forschungs- und Testzentrum für Solaranlagen
Institut für Thermodynamik und Wärmetechnik
Universität Stuttgart
Pfaffenwaldring 6, 70550 Stuttgart (Vaihingen)

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Supplementary Information	Issued	2023-11-29

Gross Thermal Yield in kWh/collector at mean fluid temperature ϑ_m

Standard Locations	Athens			Davos			Stockholm			Würzburg		
Collector name / ϑ_m	25°C	50°C	75°C	25°C	50°C	75°C	25°C	50°C	75°C	25°C	50°C	75°C
AluKol 1000	871			75			154			205		
AluKol 1500	1 267			109			224			298		
AluKol 2000	1 670			143			296			392		
AluKol 3000	2 462			211			436			578		
Gross Thermal Yield per m² gross area	792	--	--	68	--	--	140	--	--	186	--	--
Annual efficiency, η_a	45%	--	--	4%	--	--	12%	--	--	15%	--	--
Fixed or tracking collector	Fixed (slope = latitude - 15°; rounded to nearest 5°)											
Annual irradiation on collector plane	1765 kWh/m²			1630 kWh/m²			1166 kWh/m²			1244 kWh/m²		
Mean annual ambient air temperature	18.5°C			3.2°C			7.5°C			9.0°C		
Collector orientation or tracking mode	South, 25°			South, 30°			South, 45°			South, 35°		

The collector is operated at constant temperature ϑm (mean of in- and outlet temperatures). The calculation of the annual collector performance is performed with the official Solar Keymark spreadsheet tool Scenocalc Ver. 6.2 (13.01.2022). A detailed description of the calculations is available at http://www.estif.org/solarkeymarknew/

Additional Information

Collector heat transfer medium				Water-Glycole	
The collector is deemed to be suitable for roof integration				No	
The collector was tested successfully under the following conditions:					
Climate class (A+, A, B or C)				A	--
G (W/m²) >	1000	ϑ_a (°C) >	20	H_x (MJ/m²) >	600
Maximum tested positive load				3000	Pa
Maximum tested negative load				3000	Pa
Hail resistance using steel ball (maximum drop height)				2	m

Additional collector attribute(s)

Using external power source(s) for normal operation	No	Active or passive measure(s) for self-protection	No
Co-generating thermal and electrical power	No	Façade collector(s)	Yes

Energy Labelling Information

	Reference Area, A_{sol} (m²)
AluKol 1000	1.10
AluKol 1500	1.60
AluKol 2000	2.11
AluKol 3000	3.11

Additional Informative Technical Data

	Hydraulic Designation Code	Aperture Area, A_a (m²)
AluKol 1000	1-H-1234V-29,916-64.5,1008-D	1.10
AluKol 1500	1-H-1234V-29,1416-64.5,1008-D	1.60
AluKol 2000	1-H-1234V-29,1916-64.5,1008-D	2.11
AluKol 3000	1-H-1234V-29,2916-64.5,1008-D	3.11

Data required for CDR (EU) No 811/2013 - Reference Area A_{sol}

Collector efficiency (η_{col})	-88%

Remark: Collector efficiency (ηcol) is defined in CDR (EU) No 811/2013 as collector efficiency of the solar collector at a temperature difference between the solar collector and the surrounding air of 40 K and a global solar irradiance of 1000 W/m², expressed in % and rounded to the nearest integer. Deviating from the regulation ηcol is based on reference area (Asol) which is aperture area for values according to EN 12975-2 or gross area for ISO 9806:2017.

Data required for CDR (EU) No 812/2013 - Reference Area A_{sol}

Zero-loss efficiency (η_0)	0.55	--
First-order coefficient (a_1)	35.72	W/(m²K)
Second-order coefficient (a_2)	0.000	W/(m²K²)
Incidence angle modifier IAM (50°)	1.19	--

Remark: The data given in this section are related to collector reference area (A_{sol}) which is aperture area for values according to EN 12975-2 or gross area for ISO 9806. Consistent data sets for either aperture or gross area can be used in calculations like in the regulation 811 and 812 and simulation programs.